

STUDY REGARDING THE QUALITY OF MILK FROM COWS REARED ON THE REDIU FARM

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Abstract

Assuring of raw material with superior quality, have particular importance because on this depends the obtaining of superior quality products as well as a realization of a superior capitalization index of raw material. Qualitative reception of milk was daily effectuated, through three control periods, as follows: 1st period: 23.12.2017 – 6.01.2018, 2nd period: 24.02 – 10.03.2018, 3rd period: 7 – 21.04.2018; gathering samples on which were determined: fat, protein titer, acidity, density as well as somatic cells. Statistical analysis of the main physical-chemical features show differences between those three control periods regarding milk fat content, modifications which reflected also on density. So, milk gathered in the first period recorded a mean value of $4.23 \pm 0.02\%$. For milk gathered in the second period, fat content had a lower value ($4.03 \pm 0.03\%$) due to a change in cows' nourishment from preserved fodders to green ones. Milk analyzed in the third period, suffered some qualitative and quantitative modifications; animals recorded a higher milk production in comparison with the winter season, but fat content was lower. Generally, we could say that milk obtained at Rediu Farm, was in accord with the norms stipulated into quality standards.

Key words: milk, quality, fat content, minerals.

INTRODUCTION

Success in dairy cows farming due to the multiple factors related to animal husbandry technologies, company management and hygienic and veterinary prophylactic measures (Carlsson et. al., 1995).

Certain main objectives are to be followed in cows farming, such as: better exteriorizing of animals' genetic potential into the main product, maximizing the cows' productive longevity, turning their yield into efficient production, improving the nutritional quality of the milk and decreasing the production costs (Heck et. al., 2009).

Milk is a natural product with a complex chemical composition, secreted in the mammary gland on the basis of carbohydrates, proteins, vitamins, and minerals extracted from the circulating blood and converted into specific milk nutrients by the cells in the udder epithelium. (Pereira, 2014).

According to Codex Alimentarius (CODEX STAN, 1999), milk is defined as the product

secreted by the mammary gland of one or more healthy, well rested and appropriately fed cows, obtained through a complete and hygienic milking.

Nutritionally, milk is considered one of the most important food matters in rational human nutrition, due to its complex chemical composition and to its biological value (Matte et. al., 2014).

Milk chemical composition could be influenced by both genetic and environmental factors (Miller et. al., 1970; Ujică and Maciuc, 2000; Bernabucci et. al., 2002).

Most of the dry matter in milk is represented by nitrogenous substances, most of them (95%) being proteins and 5% being non-protean nitrogenous compounds (Bille et. al., 2009; Harding, 1995).

The milk protein comprises casein (70 -80%) and serum (whey) proteins, such as lactalbumin and lactoglobulin (3.5% of the whole nitrogen in milk and 12% of that in colostrum) (Harding, 1995). The milk also comprises proteo-ones (4 - 5%), such as creatine, creatinine,

urea, uric acid, and guanidine. These ones originate in blood and are part of the lipid goblets membranes in milk, as glycoproteins (Imran et. al., 2008; Ozrenk and Inci, 2008).

The fat in milk is synthesized in the mammary gland and is the milk compound presenting the highest variability as the proportion (3 – 5.4%) (Amitot et. al., 2002; Michalski et. al., 2005).

Lactose is the main milk carbohydrate, also synthesized by the mammary epithelium, starting from blood originating glucose (Norberg, 2005).

Most of the minerals in milk are found up to 0.7% and contain chlorides, phosphates and calcium citrates (Kittivachra, 2007).

The Ca/P ratio is quite relevant technologically because it interacts directly with the milk coagulation behavior (Blewu and Aiyegbusi, 2004).

Milk enzymes have an endogenous origin (bloodstream) (Andrews, 1992; Brew, 2003; Calore and Vingola, 2002).

Vitamins content is also important in milk, especially for the newborn and is strongly influenced by the diet of the lactating female (Schrodes, 1982; Florence, 2010).

Providing high-quality milk, as raw matter in the food industry is essential in order to guaranty the manufacturing of products presenting superior quality and high conversion efficiency (Borkova and Snaselova, 2005).

MATERIALS AND METHODS

Qualitative reception of raw matter milk was organized daily throughout three control timeframes: period I, 23.12.2017 - 6.01.2018; period II, 24.02 - 10.03.2018; period III, 7 - 21.04.2018.

Daily analytical assessments were carried on the sampled milk, in order to measure the raw matter density (g/cm³), acidity (°T), total lipids (%), total proteins (%) and casein content (%).

By the end of each control period the samples were investigated for their content in crude ash (total minerals) and of certain subsequent macro elements such as Ca (mg/L), Mg (mg/L), Na (mg/L) and K (mg/L).

Milk density was measured using a thermolactodensitometer. This physical trait represents the ratio between the milk mass at +20°C and the mass of the same water volume

at a +4°C temperature (SR 143:2008; SR 2418:2008).

Milk acidity was assessed via the Thörner method – neutralizing of organic acids with NaOH (0.1N) titration, using phenolphthalein as witness pigment (SR 2418:2008; SR 143:2008).

Total lipids content was quantified by the acid-butyrometric Gerber method (digestion of milk proteins with sulfuric acid followed by separation of lipids via centrifugation, under the influence of isoamyl alcohol and 65°C temperature) (ISO 2446:2009; ISO 3433:2009 STAS 6352-1:1988).

Total protein content was measured through the Schültz titrimetric method: milk treatment with formaldehyde that locks the protein amino groups, followed by NaOH (0.143N) titration of the free carboxyl groups resulting in a direct value of protein percentage (Merliță et. al., 2018; Rațu et al., 2017).

Crude ash content was assessed via incinerating at 550°C, in a Super Therm C311 oven after prior combustion with a Bunsen funnel, until samples ceased to smoke according to AOAC, No. 945.46 (2005).

The macro element's contents - Ca, Mg, Na and K - were quantified via atomic absorption spectrometry. The Atomic Absorption Spectroscopy (AAS) is an analytic technique widely used in research studies, which aim to determine inorganic ions in solution. The determination is both qualitative and quantitative. This method is based on the quantification of the energy released by an atom when it passes from an excited state to the ground state (Carroll et al., 2006; Summer et al., 2009).

Collected data were subjected to statistical computation, using the ANOVA one-way algorithm included in MsExcel, to calculate the descriptive statistics (mean, standard error) and find out whether there were significant differences and upgraded with PostHoc Daniel's XL Toolbox version 4.01 (<http://xltoolbox.sf.net>), to identify the differences (Radu-Rusu et. al., 2014).

RESULTS AND DISCUSSIONS

Certain differences with different degrees of statistical significance were found between the

average values of the physical and chemical milk traits measured in the three control periods. Thus, for the total lipids content, the average value was $4.26\pm 0.02\%$ in the first period (P₁), $4.03\pm 0.03\%$ in the second period (P₂) and $3.91\pm 0.02\%$ in the third period (P₃). Highly significant differences were identified for all three comparisons. The P₁ vs P₂ and P₂ vs

P₃ comparisons were found statistically significant ($P < 0.05$), while the P₁ vs. P₃ comparison was found as highly significant ($P < 0.001$) (Table 1). According to the quality standards, the milk fat content should not be less than 3.2%. All the samples analyzed by us, surpassing this concentration (Figure 1).

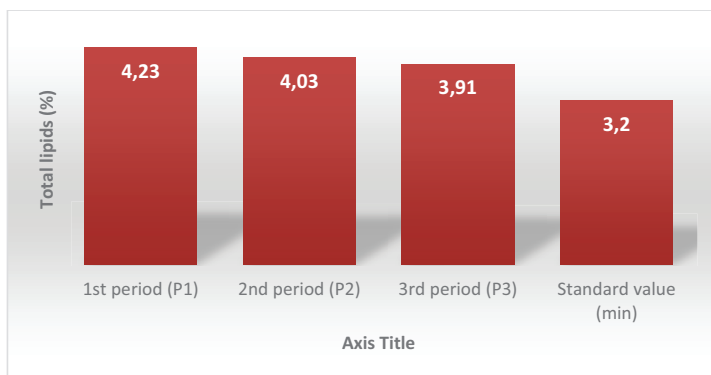


Figure 1. Total lipids content (%)

Milk titratable acidity reached $17.68\pm 0.09^{\circ}\text{T}$ in P₁ samples, $18.39\pm 0.08^{\circ}\text{T}$ in P₂ ones and $18.66\pm 0.09^{\circ}\text{T}$ in P₃ milk, with no statistical differences occurring between the three moments of analysis.

The total proteins assessment did not reveal statistical significance between the samples, while the average values reached $3.37\pm 0.03\%$ in P₁, $3.34\pm 0.02\%$ in P₂ and $3.31\pm 0.02\%$ in P₃ samples (Table 1).

Table 1. Means (\pm SD) for the chemical composition of raw milk

Quality parameters	1 st period (P ₁)	2 nd period (P ₂)	3 rd period (P ₃)	ANOVA computation and analysis		
				Compared period	P value	Significance
Total lipids (%)	4.23 ± 0.02	4.03 ± 0.03	3.91 ± 0.02	P ₁ vs. P ₂	0.0024	***($P < 0.001$)
				P ₁ vs. P ₃	0.0029	***($P < 0.001$)
				P ₂ vs. P ₃	0.0022	***($P < 0.001$)
Density (g/cm^3)	1.0299 ± 0.0001	1.0287 ± 0.0001	1.0282 ± 0.0001	P ₁ vs. P ₂	0.0153	*($P < 0.05$)
				P ₁ vs. P ₃	0.0003	***($P < 0.001$)
				P ₂ vs. P ₃	0.0192	*($P < 0.05$)
Acidity ($^{\circ}\text{T}$)	17.68 ± 0.09	18.39 ± 0.08	18.66 ± 0.09	P ₁ vs. P ₂	0.4480	ns ($P > 0.05$)
				P ₁ vs. P ₃	0.2386	ns ($P > 0.05$)
				P ₂ vs. P ₃	0.6313	ns ($P > 0.05$)
Total proteins (%)	3.37 ± 0.03	3.34 ± 0.02	3.31 ± 0.02	P ₁ vs. P ₂	0.4908	ns ($P > 0.05$)
				P ₁ vs. P ₃	0.0914	ns ($P > 0.05$)
				P ₂ vs. P ₃	0.2867	ns ($P > 0.05$)

ANOVA within rows: ns=not significant ($P > 0.05$); *=significant ($0.01 < P < 0.05$), **=distinguished significant ($0.001 < P < 0.01$); ***=highly significant ($P < 0.001$)

The analysis of the crude ash content indicated $0.722\pm 0.005\%$ in P₁ samples, $0.726\pm 0.001\%$ in P₂ and $0.734\pm 0.007\%$ in P₃, while the differences between these average values did not pass the statistical significance threshold.

Compared to blood, milk contains more K, Ca and P, and less Na and Cl, due to the Na-K pump that regulates osmotic pressure between the cytoplasm of blood cells and cytoplasm of epithelial cells that secrete milk. At the same

time, Ca is transported from the basal membrane to cytosol and onward into the Golgi apparatus of the alveolar cells in the mammary glands to be incorporated into casein micelles (Paulina and Bencini, 2004).

Serial dilutions were made from total ash in order to quantify the major mineral elements in milk.

The Ca content reached 1.194 ± 0.001 mg/L in P1, 1.193 ± 0.001 mg/L in P2 and 1.193 ± 0.001 mg/L in P3 (Table 2) samples.

Calcium is named also “the mineral of milk” (Cashman, 2006) and close values to our findings were measured by Soliman (2005), which reported a Ca content of 1.19 mg/L, while Zamberlin et al. (2012) identified 1.07 – 1.33 mg Ca/L cow milk.

In milk, all of these macro-elements are distributed differently into soluble and insoluble fractions (essentially casein micelles).

Potassium, sodium, and chloride ions are essentially soluble, while calcium, inorganic phosphate, and magnesium are partly bound to the casein micelles, therefore mostly insoluble (Guancheron, 2012).

The Mg content reached 115.8 ± 0.374 mg/L in P1 samples, 116 ± 0.707 mg/L in P2 samples and 116.4 ± 0.509 mg/L in P3 samples.

Magnesium is a ubiquitous food mineral. Milk is a good source of Mg with an average content of 117 mg/L (De Marchi et al., 2014).

The average Na content was of 529.6 ± 0.50 mg/L in P1, 528.8 ± 0.374 mg/L in P2 and 528.2 ± 0.663 mg/L in P3 milk samples.

Sodium is a monovalent cation mainly located in extracellular fluids.

If compared to other major minerals, its concentration in bovine milk is relatively low, with an average of 531 mg/L (De Marchi et al., 2014).

Table 2. The mineral content of milk

Quality parameters	1 st period (P1)	2 nd period (P2)	3 rd period (P3)	ANOVA computation and analysis		
				Compared period	P value	Significance
Crude ash (%)	0.722±0.005	0.726±0.001	0.734±0.007	P1 vs.P2	0.6195	ns (P >0.05)
				P1 vs. P3	0.2165	ns (P >0.05)
				P2 vs. P3	0.3773	ns (P >0.05)
Calcium (Ca) (mg/L)	1.194±0.001	1.193±0.001	1.193±0.001	P1 vs.P2	0.7690	ns (P >0.05)
				P1 vs. P3	0.6181	ns (P >0.05)
				P2 vs. P3	0.8066	ns (P >0.05)
Magnesium (Mg) (mg/L)	115.8±0.374	116.1±0.707	116.4±0.509	P1 vs.P2	0.8088	ns (P >0.05)
				P1 vs. P3	0.3705	ns (P >0.05)
				P2 vs. P3	0.6585	ns (P >0.05)
Sodium (Na) (mg/L)	529.6±0.509	528.8±0.374	528.2±0.663	P1 vs.P2	0.2415	ns (P >0.05)
				P1 vs. P3	0.1328	ns (P >0.05)
				P2 vs. P3	0.4534	ns (P >0.05)
Potassium (K) (mg/L)	1.539±0.003	1.540±0.003	1.539±0.005	P1 vs.P2	0.6938	ns (P >0.05)
				P1 vs. P3	0.6665	ns (P >0.05)
				P2 vs. P3	0.3465	ns (P >0.05)

ANOVA within rows: ns=not significant (P > 0.05); *=significant(0.01 <P <0.05), **=distinguished significant (0.001 < P<0.01); ***=highly significant (P <0.001)

The average K content reached 1.539 ± 0.003 mg/L in the milk collected in P1, 1.540 ± 0.003 mg/L in P2 milk and 1.539 ± 0.005 mg/L in P3 samples (Table 2).

Potassium is one of the most important intracellular cations, but in a lower concentration is present also in the extracellular fluids. Potassium is found in cow milk, mainly in the aqueous phase, with an average concentration of 1.550 mg/L (De Marchi et al., 2014).

All the differences concerning the contents of the macro element in the milk sampled in the three control moments were not statistically (P >0.05) significant (Table 2).

CONCLUSIONS

The analyses run in our study revealed that the proximate composition of milk modifies upon season. The most significant differences

occurred for total lipids content and for milk density.

So, for example, the milk collected in the 1st period (P1) has the highest lipid content ($4.25\pm 0.02\%$). The milk collected in the 2nd period recorded a fat content was less than 0.2% compared to that of P1. For the milk collected in the 3rd period, the fat content was less than 0.32% compared to that of P1 and 0.12 compared to that of P2.

Acidity and density of analyzed milk were also inside the values indicated by SR 2418.

Despite the fact that the crude ash content and the individual analyzed macro-elements contents were different between the control moments, they did not differ significantly from the statistical point of view, hence the lack of seasonality influence on these quality traits.

So, for calcium content, the mean obtained by us had values between 1.193–1.194 mg/L. Magnesium content was 115.8 ± 0.374 mg/L for milk collected in the 1st period, 116 ± 0.707 mg/L for the for milk collected in the 2nd period and 116.4 ± 0.509 mg/L for milk collected in the 3rd period. Content in sodium varied between 528.2 ± 0.663 mg/L and 529.6 ± 0.509 mg/L.

The potassium content varied between 1.539 ± 0.003 mg/L and 1.540 ± 0.003 mg/L.

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